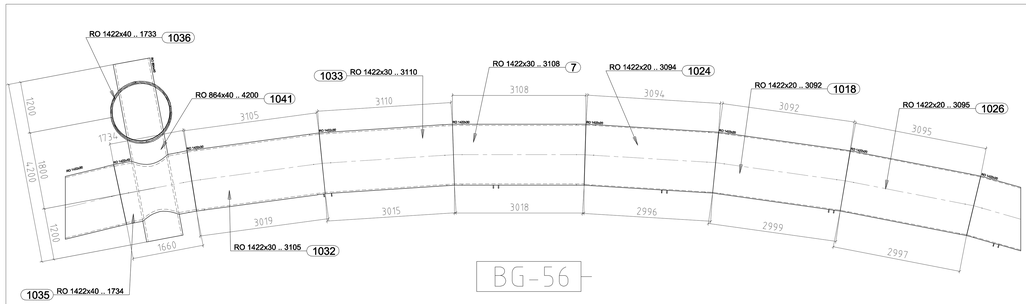
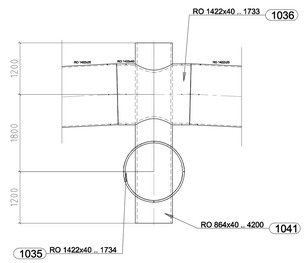
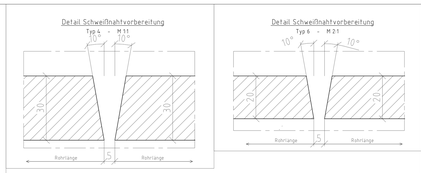
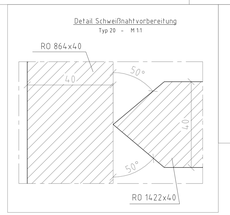
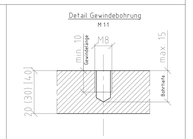
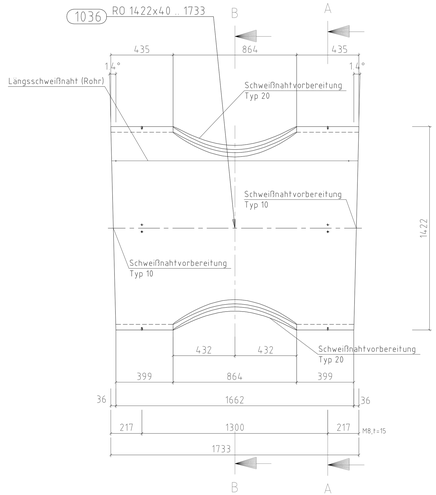


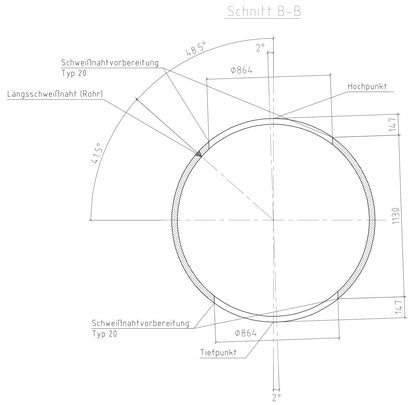


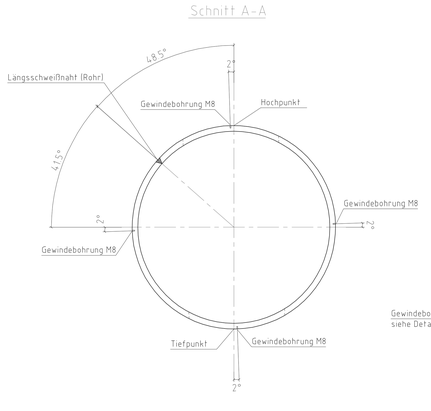


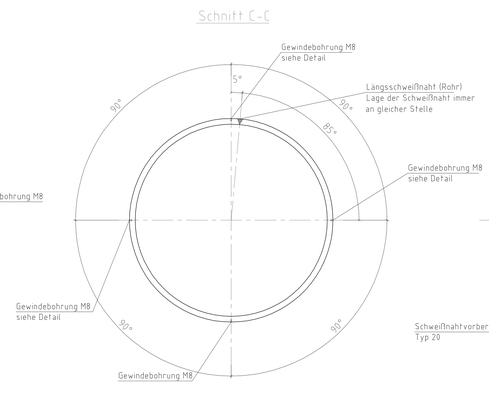


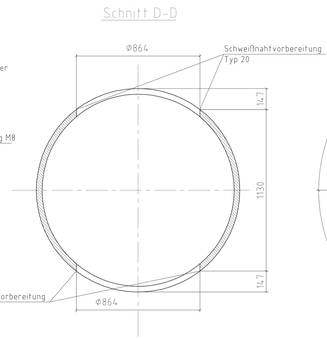


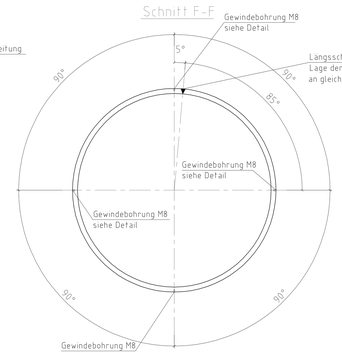


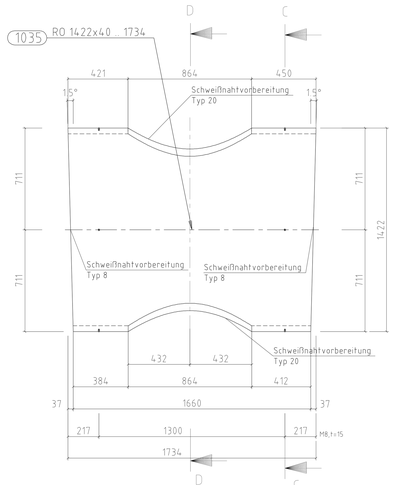


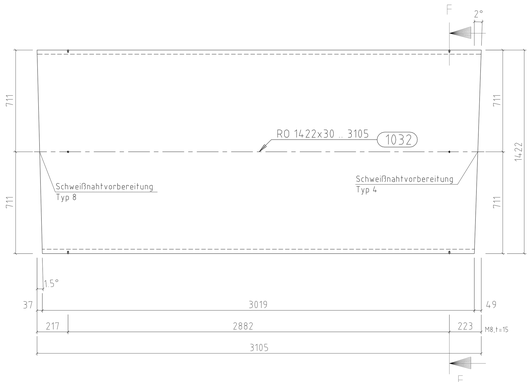


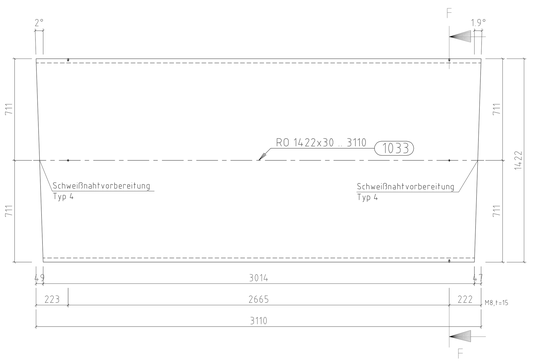


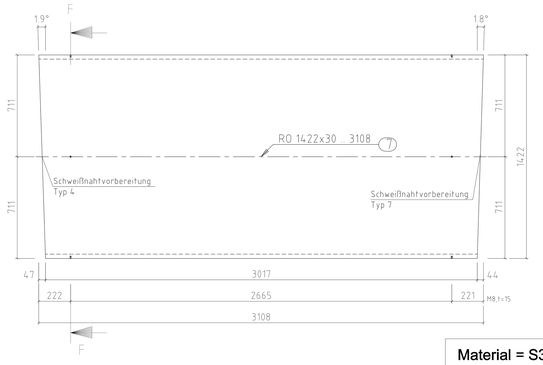


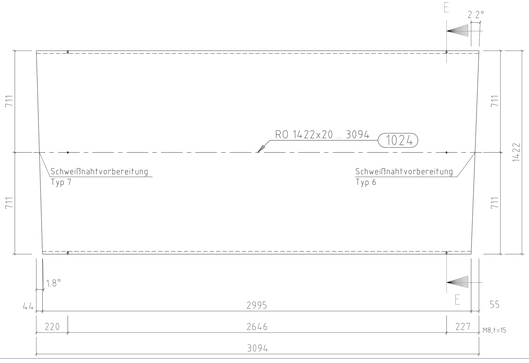


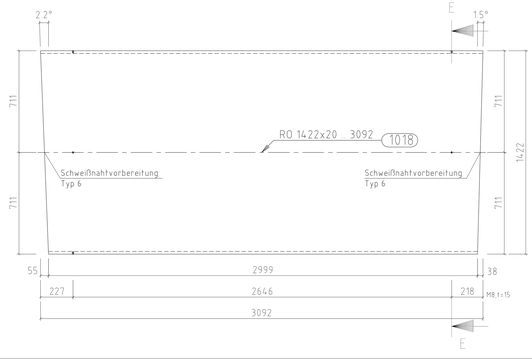


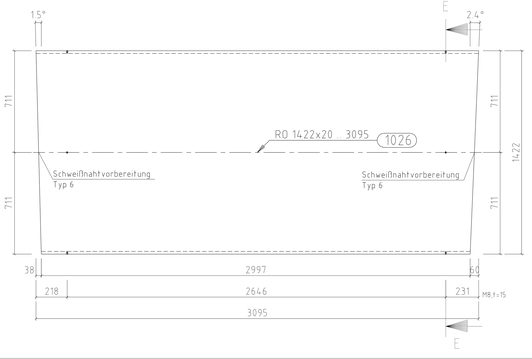


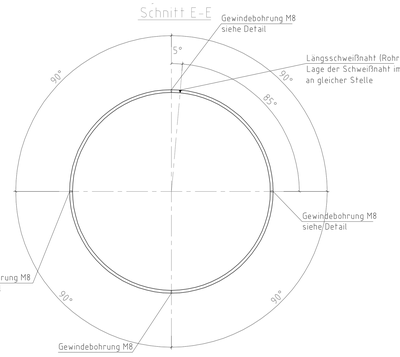












Material = S355J2+N
EN 10025-2
mit EN 10204 / 3.1
ab 10mm Blech = USP
über 30mm Blech = AUBI

Index	Art der Änderung	Positionen	Name	Datum

Strahlentrostung: SA 2,5

1.Grundanstrich	Dicke µm	Stoff-Nr.	RAL		
2.Grundanstrich	Dicke µm	Stoff-Nr.	RAL		
1.Deckanstrich	Dicke µm	Stoff-Nr.	RAL		
2.Deckanstrich	Dicke µm	Stoff-Nr.	RAL		
3.Deckanstrich	Dicke µm	Stoff-Nr.	RAL		
4.Deckanstrich	Dicke µm	Stoff-Nr.	RAL		

Besteller:

Bauwerk: Horizontalobservatorium

Bauteil: Baugruppe 56_Meridianbogen_Rohrzuschnitte

Für diese Zeichnung behalten wir uns alle Rechte vor, insbesondere darf sie ohne unsere schriftliche Genehmigung weder vervielfältigt noch Dritten zugänglich gemacht werden. Sie ist auf Verlangen zurückzugeben, wenn nichts anderes vereinbart ist. Zuwiderhandlungen verpflichten zu Schadenersatz. (Lt. Urh. Ges. v. 1901 VO8/8.3)

Allgemeintoleranzen für Schweißkonstruktionen nach EN ISO 13920
- Längen- und Winkelmaße: C
- Geradheit, Ebenheit und Parallelität: G
Schweißnahtgüte nach EN ISO 25817 C für alle nicht gesondert aufgeführten Schweißnähte

	von	am
gezeichnet:	A.Neumann	20.11.07
ausgearbeitet:		

Maurer Söhne
Innovations in steel

Positionen	Gewicht	Maßstab	Auftrag-Nr.	Blatt-Nr.	Index
		1:15	103701	608	